

**Over 130 Years of Caramel Color** 

Sethness Products Company is the world's leading manufacturer of Caramel Color. Our products can be used to achieve food colors from light yellows to reddish and darker browns.

Available in both liquid and powder specifications, our Caramel Colors are highly stable and offer application flexibility, versatility and economy.

| Class and Applications  | Liquid Caramel Color   |  | Powder Caramel Color              |                               |
|---|--|--|-----------------------------------|-------------------------------|
|   | Product Ti   | nctorial Power                           | Product                           | Tinctorial Power              |
| Class I E150a<br>No Ammonia or Sulfite Reactants<br>Applications include  | YT25<br>YT75<br>YT90<br>SC105 (mild taste)                     | .022028<br>.070080<br>.079092<br>.100125 | SB116<br>RT175<br>OC234 (organic) | .090140<br>.160190<br>.195245 |
| <ul> <li>Natural/Organic Products</li> <li>Alcoholic Beverages</li> <li>Yellow-Toned<br/>Finished Products</li> </ul> | SSC300 (non-GMO)<br>OC114 (organic/non-GMO)<br>SB121 (non-GMO) | .100125<br>.106134<br>.106134            |                                   |                               |
| Class II E150b<br>Applications include<br>• Alcoholic Beverages<br>• Teas<br>• Snacks                                 | RT80   | .082092                                  |                                   |                               |
| Class III E150c   |  |  |                                   |                               |
| Low Sulfite Caramel Colors  | P60  | .055070                                  | RT220                             | .200250                       |
|   | P123   | .114137                                  | P330                              | .300350                       |
| Applications include  | P147   | .140154                                  | P450                              | .420480                       |
| • Beer  | P170   | .152169                                  | P600                              | .560640                       |
| Protein Drinks  | SP55   | .167185                                  |                                   |                               |
| General Baking  | SPL4 (low 4Mel)  | .195223                                  |                                   |                               |
| Dairy   | SP50   | .200223                                  |                                   |                               |
| Sauces/Soups  | P212   | .200223                                  |                                   |                               |
| <ul> <li>Seasoning Blends</li> </ul>  | P239   | .228256                                  |                                   |                               |
| <ul> <li>HVPs/TVPs</li> </ul>   | P250   | .232256                                  |                                   |                               |
| <ul> <li>Pet Foods</li> </ul>   | P255   | .242268                                  |                                   |                               |
|   | P285 (non-GMO)   | .270300                                  |                                   |                               |
|   | P300   | .290320                                  |                                   |                               |
|   | P340   | .323357                                  |                                   |                               |
| Class IV E150d  | SB115 (non-GMO)  | .100130                                  | CM29                              | .030040                       |
| Applications include  | RT120  | .111123                                  | LG136                             | .124148                       |
| <ul> <li>Colas/Soft Drinks</li> </ul>   | AP100  | .180200                                  | RT270                             | .255285                       |
| <ul> <li>General Baking</li> </ul>  | RTL4 (low 4Mel)  | .200220                                  | LF320 (low 4Mel)                  | .290340                       |
| <ul> <li>Meats/Poultry</li> </ul>   | RT240  | .233257                                  | RT325                             | .300350                       |
| <ul> <li>Sauces/Soups</li> </ul>  | BC145  | .230254                                  | BC420                             | .390430                       |
| Seasoning Blends  | HPH400   | .240300                                  | AP680                             | .646714                       |
| HVPs/TVPs   | LF363 (low 4Mel)   | .340380                                  | 722                               | .690735                       |
| Instant Noodles   | STDXX  | .350390                                  | LF740 (low 4Mel)                  | .690790                       |
| Coffee/Chocolate  | DSL4 (low 4Mel)  | .370410                                  | 858                               | .817903                       |
| <ul> <li>Pet Foods</li> </ul>   | DS400  | .385425                                  | SB702 (non-GMO)                   | .670770                       |
|   | SBDS (non-GMO)   | .342378                                  |                                   |                               |
| Caramelized Sugar Syrups<br>Applications include  | CS1  | .00010002                                | Ask about ou<br>Organic and       | -                             |
| Flavors     Aleobalia Bovaragos   | CS5  | .005007                                  | •                                 |                               |
| <ul> <li>Alcoholic Beverages</li> <li>Meat Rubs</li> </ul>  | CS30   | .020026                                  | Caramel Co                        | or Options                    |
|   | Toll Free Customer Service                                     |  |                                   | )                             |